DOCKET NO.: HENK-0069/H 4842 PATENT

What is Claimed:

1. A copolymer comprising:

a first structural element having Formula I:

$$O \longrightarrow PB$$
 PB $O \longrightarrow PB$ $O \longrightarrow P$

wherein:

PB is a carbon-carbon polymer backbone;

Z¹ and Z² are, independently, OM⁺ or ON⁺(R)₄, wherein M is Na, Li, or K, and R is, independently, H, linear C1-C18 alkyl, an amino sugar, or (CH₂CHR'O)_mL, wherein m is an integer from 1 to about 20, R' is, independently, H or a C1-C24 alkyl radical; and L is H, CH₂CHR'N(R')₂ or CH₂CHR'N⁺(R')₃;

alternatively, Z² is XR", wherein X is O or NH, and R" is, independently, H, R, a fluorine-substituted saturated or unsaturated C1-C18 radical, a fluorine-substituted saturated or unsaturated mono or polycyclic C4-C24 radical, or a fluorine-substituted aryl or heteroaryl C6-C24 radical;

alternatively, Z^1 is X'R" and Z^2 is X'R^N, wherein X' is O, S or NR', and R^N is, independently, a C2-C25 alkyl radical substituted with at least one amino group or a C5-C25 cycloalkyl radical having at least one amino group;

alternatively, Z¹ and Z² combine to form NR, NR", or NR^N;

and a second structural element having Formula II:

wherein:

R¹, R², and R³ are, independently, H, or C1-C4 alkyl;

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Y is R, a fluorine-substituted C1-C24 alkyl radical, a fluorine-substituted cycloalkyl or aryl C6-C24 radical, C(O)OR, a fluorine-substituted C7-C24 alkaryl radical, or a fluorine-substituted alkoxyalkaryl radical;

provided that the copolymer contains at least one fluorine-substituted radical.

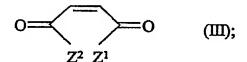
- 2. The copolymer of claim 1, wherein R is aminosorbitol, β -D-glucopyranosylamine or β -D-glucosamine.
- 3. The copolymer of claim 1, wherein Z¹ or Z² is ONa⁺, NH₄⁺, or XR^N.
- 4. The copolymer of claim 1, wherein Z^1 is ONa^+ or ONH_4^+ and Z^2 is NHR''.
- 5. The copolymer of claim 1, wherein Z^1 and Z^2 , taken together, are NR".
- 6. The copolymer of claim 1, wherein Z^1 and Z^2 , taken together, are other than NR" or NR^N.
- 7. The copolymer of claim 1, wherein the copolymer has a water solubility of at least 0.1% by weight at 20°C.
- 8. The copolymer of claim 1, wherein the copolymer comprises at least 10 mol% of the first structural element.
- 9. The copolymer of claim 1, further comprising a structural element having Formula IV:

wherein R⁴ is R".

10. The copolymer of claim 1, wherein the copolymer has a molecular weight of at least

5000.g/mol.

- 11. The copolymer of claim 1, wherein the copolymer has a fluorine content of at least 5 mol%.
- 12. The copolymer of claim 1, wherein the copolymer has a polydispersity of less than 7.
- 13. A composition comprising at least 0.1% of the copolymer of claim 1 by weight of the composition.
- 14. The composition of claim 13, further comprising water.
- 15. A process for forming the copolymer of claim 1, the process comprising: contacting at least one monomer having Formula III:



with a monomer having Formula V:

added dropwise during the copolymerization.

16. A process for forming the copolymer of claim 1, the process comprising: contacting at least one monomer having Formula III:

$$O \longrightarrow O$$
 (III);

with a monomer having Formula IV:

$$O \xrightarrow{\mathbb{R}^1} \mathbb{R}^2 \qquad \text{(IV),}$$

present in excess during the copolymerization.

- 17. A process for using the copolymer of claim 1, said process comprising: applying the copolymer of claim 1 to a surface, thereby forming a surface coating.
- 18. The process of claim 17, further comprising: decreasing the water solubility or water emulsibility of said copolymer in the surface coating.
- 19. The process of claim 18, wherein thermal treatment is used to decrease the water solubility or water emulsibility of said copolymer.
- 20. The process of claim 17, wherein the surface is leather, fabric, or web.
- 21. The process of claim 17, wherein the surface comprises fabric or web comprising at least one fiber selected from the group consisting of manufactured fiber and natural fiber.